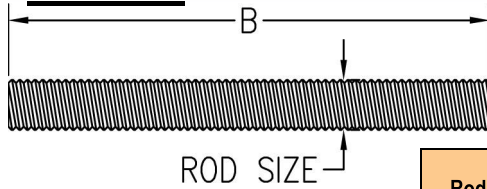


FIG. 10

THREADED STUDS

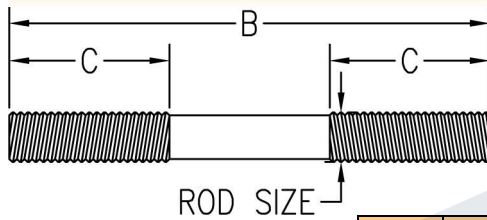


Function: Designed for use in pipe hanger assemblies.
Material: Carbon steel (Type 304 or 316 Stainless Steel upon request)
Finish: Plain or electro-galvanized (Hot dipped galvanized upon request)
Ordering: Specify figure number, rod size, length (B), material, and finish.

Rod Size	Max. Rec. Load				Wt. Per Inch	
	650°F (343°C)		750°F (399°C)		lbs.	kg
	lbs.	kN	lbs.	kN		
3/8 x B	730	(3.25)	572	(2.54)	.02	(.01)
1/2 x B	1350	(6.01)	1057	(4.70)	.04	(.02)
5/8 x B	2160	(9.61)	1692	(7.52)	.07	(.03)
3/4 x B	3230	(14.37)	2530	(11.25)	.11	(.05)
7/8 x B	4480	(19.93)	3508	(15.61)	.14	(.06)

FIG. 15 & 15L

MACHINE THREAD HANGER ROD

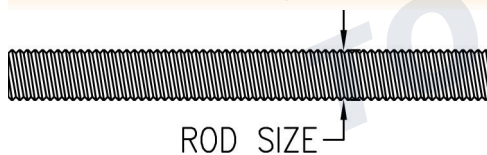


Function: Designed for use in pipe hanger assemblies. Right-Hand Threads (Fig. 15) or Right and Left-Hand Threads (Fig. 15L).
Material: Carbon steel (Type 304 or 316 Stainless Steel upon request)
Finish: Plain or electro-galvanized (Hot dipped galvanized upon request)
Ordering: Specify figure number, rod size, length (B), material, and finish.

Rod Size	Thread Length C	Max. Rec. Load				Wt. Per Inch	
		650°F (343°C)		750°F (399°C)		lbs.	kg
		lbs.	kN	lbs.	kN		
3/8 x B	2 1/2 (63.5)	730	(3.25)	572	(2.54)	.03	(.01)
1/2 x B	2 1/2 (63.5)	1350	(6.01)	1057	(4.70)	.06	(.03)
5/8 x B	2 1/2 (63.5)	2160	(9.61)	1692	(7.52)	.09	(.04)
3/4 x B	3 (76.2)	3230	(14.37)	2530	(11.25)	.13	(.06)
7/8 x B	3 1/2 (88.9)	4480	(19.93)	3508	(15.61)	.17	(.08)
1 x B	4 (101.6)	5900	(26.24)	4620	(20.55)	.22	(.10)

FIG. 20 & 21

CONTINUOUS THREADED ROD



Function: Useful in applications where stud lengths cannot be predetermined.
Material: Carbon steel (Type 304 or 316 Stainless Steel upon request)
Finish: Plain (Fig. 20) or electro-galvanized Finish (Fig. 21) (Hot dipped galvanized upon request)
Ordering: Specify figure number, rod size, length, material, and finish.

Rod Size	Packaging Feet Per Bundle						Max. Rec. Load				Wt. Per Foot	
	6ft. (1.83)		10ft. (3.05)		12ft. (3.66)		650°F (343°C)		750°F (399°C)		lbs.	kg
	lbs.	kN	lbs.	kN	lbs.	kN	lbs.	kN				
1/4-20	300	(91.44)	500	(152.4)	600	(182.88)	240	(1.07)	188	(0.84)	.12	(.05)
3/8-16	150	(45.72)	250	(76.2)	240	(73.15)	730	(3.25)	572	(2.54)	.29	(.13)
1/2-13	72	(21.95)	120	(36.58)	144	(43.90)	1350	(6.01)	1057	(4.70)	.54	(.25)
5/8-11	48	(14.63)	80	(24.38)	96	(29.26)	2160	(9.61)	1692	(7.52)	.83	(.38)
3/4-10	30	(9.14)	50	(15.24)	60	(18.29)	3230	(14.37)	2530	(11.25)	1.25	(.57)
7/8-9	24	(7.32)	40	(12.19)	48	(14.63)	4480	(19.93)	3508	(15.61)	1.65	(.75)
1-8	12	(3.66)	20	(6.10)	24	(7.32)	5900	(26.24)	4620	(20.55)	2.25	(1.02)

Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

THREADED ACCESSORIES



ROD SWIVEL ATTACHMENT

Function: May be used as a branch line restraint for structural attachment. May be used in a pitched or sloped roof application, to meet requirements of NFPA 13, or may be used as an upper attachment with short hanger rod to omit seismic bracing.

Size: $\frac{3}{8}$ "

Material: Carbon steel

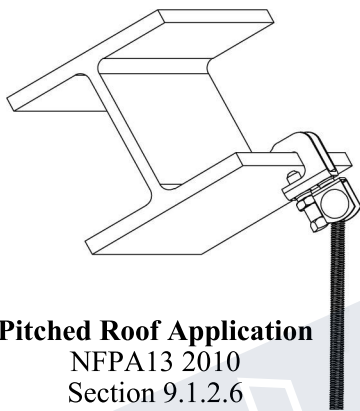
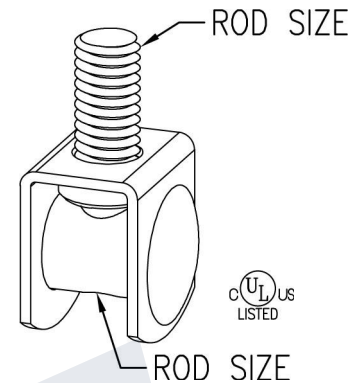
Finish: Electro-galvanized

Install: Insert a #2 screwdriver through the tapped hole to access the head of attachment fastener. Tighten attachment fastener to desired attachment point, then remove screwdriver and thread $\frac{3}{8}$ -16 threaded rod into Fig. 020.

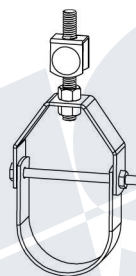
Approvals: Underwriters' Laboratories Listed in the U.S. (UL) and Canada (CUL).

Ordering: Specify figure number.

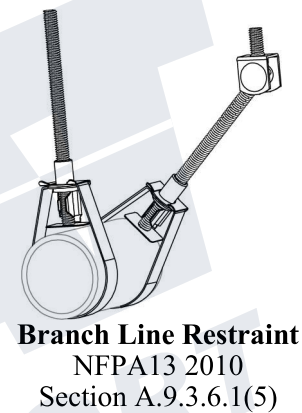
FIG. 020



Rod Size	Max. Pipe Size		Max. Rec. Load		Wt. Each	
			lbs.	kN	lbs.	kg
$\frac{3}{8}$	4	(100)	730	(3.25)	.10	(.05)



Used as an upper attachment with a short hanger rod to omit seismic bracing



EXTENSION PIECE

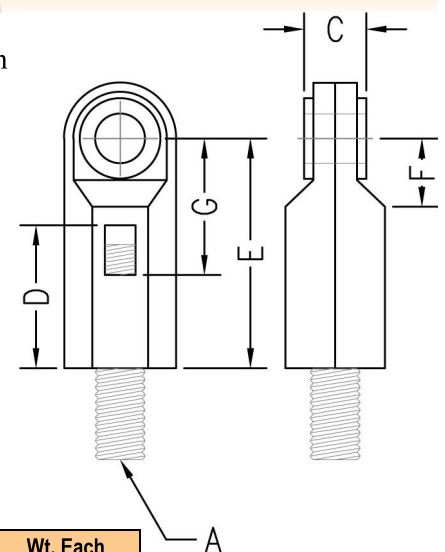
Function: Designed for attaching hanger rod to various types of attachments. Allows for vertical adjustment of the rod. Frequently used in conjunction with Fig. 630 malleable iron beam clamp.

Material: Malleable iron

Finish: Plain or electro-galvanized

Ordering: Specify figure number, rod size, and finish.

FIG. 25



Rod Size A	For Pipe Sizes		B	C	D	
$\frac{3}{8}$	$\frac{1}{2}$ to 2	(15 to 50)	$\frac{1}{2}$ (12.7)	$\frac{1}{2}$ (12.7)	$1\frac{1}{4}$ (31.75)	
$\frac{1}{2}$	$2\frac{1}{2}$ to $3\frac{1}{2}$	(65 to 90)	$\frac{1}{2}$ (12.7)	$\frac{5}{8}$ (15.88)	$1\frac{3}{8}$ (34.93)	
$\frac{5}{8}$	4 & 5	(100 & 125)	$\frac{1}{2}$ (12.7)	$\frac{5}{8}$ (15.88)	$1\frac{1}{2}$ (38.1)	
$\frac{3}{4}$	6 & 8	(150 & 200)	$\frac{1}{2}$ (12.7)	$\frac{5}{8}$ (15.88)	$1\frac{3}{4}$ (44.45)	
$\frac{7}{8}$	10 & 12	(250 & 300)	$\frac{9}{16}$ (14.29)	$\frac{3}{4}$ (19.05)	$1\frac{7}{8}$ (47.63)	

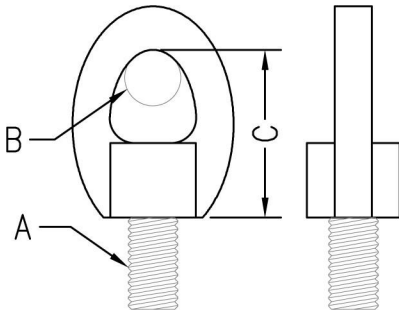
Rod Size A	E		F		G		Max. Rec. Load		Wt. Each	
	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg
$\frac{3}{8}$	$2\frac{1}{16}$ (52.39)	$\frac{9}{16}$ (14.29)	$1\frac{1}{4}$ (31.75)	730 (3.25)	.20 (.09)					
$\frac{1}{2}$	$2\frac{5}{16}$ (58.74)	$\frac{11}{16}$ (17.46)	$1\frac{3}{8}$ (34.93)	1350 (6.01)	.43 (.20)					
$\frac{5}{8}$	$2\frac{7}{16}$ (61.91)	$\frac{3}{4}$ (19.05)	$1\frac{7}{16}$ (36.51)	1550 (6.89)	.46 (.21)					
$\frac{3}{4}$	$2\frac{7}{8}$ (73.03)	$\frac{7}{8}$ (22.23)	$1\frac{11}{16}$ (42.86)	2100 (9.34)	.63 (.29)					
$\frac{7}{8}$	3 (76.2)	$\frac{7}{8}$ (22.23)	$1\frac{3}{4}$ (44.45)	2350 (10.45)	.67 (.30)					

Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

THREADED ACCESSORIES
 CPVC STRAPS
 BAND HANGERS
 BEAM CLAMPS
 CLEVIS HANGERS
 PIPE ROLLER SUPPORTS
 SPLIT RING HANGERS
 PIPE CLAMPS
 CENTER LOAD BEAM CLAMPS
 PIPE SHIELDS, INSULATION, & SADDLES
 PIPE GUIDES & SLIDES
 WALL BRACKETS
 PIPE SUPPORTS
 STRUCTURAL ATTACHMENTS
 SEISMIC BRACING

FIG. 30

EYE SOCKET



Function: Designed for attaching hanger rod to various types of hanger attachments.

Material: Malleable iron

Finish: Plain or electro-galvanized

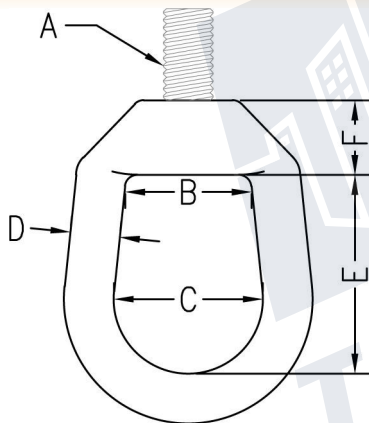
Approvals: Complies with Federal Specifications A-A-1192A (Type 16) and Manufacturers' Standardization Society ANSI/MSS SP-58 (Type 16) which supersedes ANSI/MSS SP-69.

Ordering: Specify figure number, rod size, and finish.

Rod Size A	For Pipe Sizes		Max. Bolt Size B		C		Max. Rec. Load		Wt. Each	
							lbs.	kN	lbs.	kg
1/4	3/8	(10)	1/4	(6.35)	1 3/8	(34.93)	240	(1.07)	.08	(.04)
3/8	1/2 to 2	(15 to 50)	1/4	(6.35)	1 3/8	(34.93)	610	(2.71)	.08	(.04)
1/2	2 1/2 to 3 1/2	(65 to 90)	1/4	(6.35)	1 9/16	(39.69)	1000	(4.45)	.11	(.05)
5/8	4 & 5	(100 & 125)	3/8	(9.53)	1 3/4	(44.45)	1400	(6.23)	.22	(.10)
3/4	6 & 8	(150 & 200)	1/2	(12.7)	2 1/4	(57.15)	2200	(9.79)	.30	(.14)
7/8	10 & 12	(250 & 300)	1/2	(12.7)	2 7/16	(61.91)	2300	(10.23)	.32	(.15)

FIG. 35 & 35L

WELDLESS EYE NUT



Function: Designed for use in high strength and high temperature piping applications. Fig. 35L is designed to be used in conjunction with Fig. 960 forged steel turnbuckle, in applications where a vertical adjustment may be necessary.

Material: Forged steel (Type 316 Stainless Steel upon request)

Finish: Plain or electro-galvanized (Hot dipped galvanized upon request)

Approvals: Complies with Federal Specifications A-A-1192A (Type 17) and Manufacturers' Standardization Society ANSI/MSS SP-58 (Type 17) which supersedes ANSI/MSS SP-69.

Ordering: Specify figure number, rod size, material, and finish.

NOTE: Supports loads equal to the full limitation of the hanger rod.

Rod Size A	B		C		D		E		F		Max. Rec. Load				Wt. Each	
											650°F (343°C)		750°F (399°C)			
											lbs.	kN	lbs.	kN	lbs.	kg
3/8	1 1/4	(31.75)	1 1/2	(38.1)	1/2	(12.7)	2	(50.8)	1 1/16	(17.46)	730	(3.25)	572	(2.54)	.64	(.29)
1/2	1 1/4	(31.75)	1 1/2	(38.1)	1/2	(12.7)	2	(50.8)	1 1/16	(17.46)	1350	(6.01)	1057	(4.70)	.61	(.28)
5/8	1 1/4	(31.75)	1 1/2	(38.1)	1/2	(12.7)	2	(50.8)	1 1/16	(17.46)	2160	(9.61)	1692	(7.52)	.59	(.27)
3/4	1 1/4	(31.75)	1 1/2	(38.1)	1/2	(12.7)	2	(50.8)	1 1/16	(17.46)	3230	(14.37)	2530	(11.25)	.57	(.26)
7/8	1 11/16	(42.86)	2	(50.8)	3/4	(19.05)	2 5/8	(66.68)	1	(25.4)	4480	(19.93)	3508	(15.61)	1.67	(.76)
1	1 11/16	(42.86)	2	(50.8)	3/4	(19.05)	2 5/8	(66.68)	1	(25.4)	5900	(26.24)	4620	(20.55)	1.65	(.75)
1 1/8	2 1/4	(57.15)	2 1/2	(63.5)	1	(25.4)	3 3/8	(85.73)	1 1/4	(31.75)	7450	(33.14)	5834	(25.95)	3.68	(1.67)
1 1/4	2 1/4	(57.15)	2 1/2	(63.5)	1	(25.4)	3 3/8	(85.73)	1 1/4	(31.75)	9500	(42.26)	7440	(33.09)	3.57	(1.62)
1 1/2	2 1/4	(57.15)	2 1/2	(63.5)	1	(25.4)	3 3/8	(85.73)	1 1/4	(31.75)	13800	(61.39)	10807	(48.07)	3.43	(1.56)

Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

THREADED ACCESSORIES



STEEL EYE SOCKET

Function: Designed for attaching hanger rod to structures. Secured with listed fasteners.

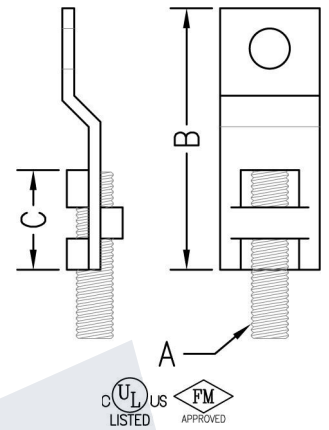
Material: Carbon steel

Finish: Electro-galvanized

Approvals: Underwriters' Laboratories Listed in the U.S. (UL), Canada (CUL), and Factory Mutual Approved.

Ordering: Specify figure number and rod size.

FIG. 36



Rod Size A	Max. Pipe Size		Screw Size	B		C		Max. Rec. Load		Wt. Each	
								lbs.	kN	lbs.	kg
3/8	2	(50)	3/8 X 2 1/2 Lag	2 5/8	(66.68)	1 1/16	(26.99)	400	(1.78)	.08	(.04)
3/8	4	(100)	3/8 Bolt	2 5/8	(66.68)	1 1/16	(26.99)	730	(3.25)	.08	(.04)

STEEL EYE SOCKET

Function: Designed for attaching hanger rod to wood structures. Secured with Fig. 45 lag screw or two Fig. 48 wood drive screws, see chart.

Material: Carbon steel

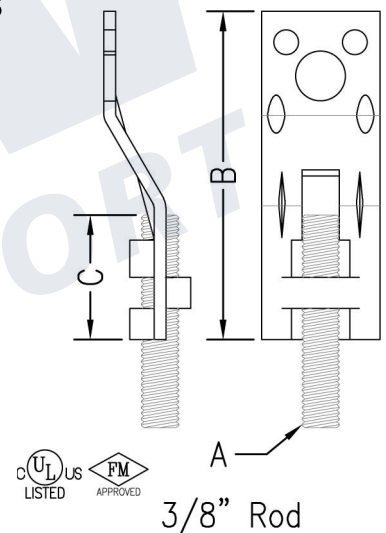
Finish: Electro-galvanized

Approvals: Underwriters' Laboratories Listed in the U.S. (UL) and Canada (CUL) for 3/8" and 1/2" rod sizes. Factory Mutual Approved for 3/8" rod size only.

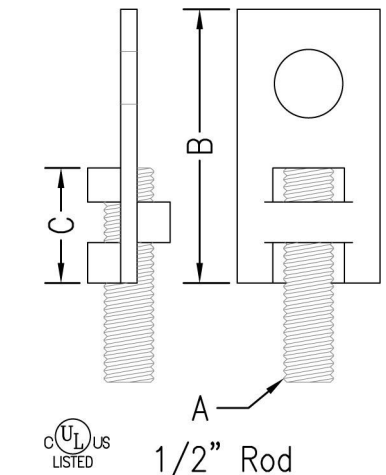
Ordering: Specify figure number and rod size.

NOTE: The 3/8" offset design provides full vertical rod adjustment.

FIG. 37



Rod Size A	Max. Pipe Size		Screw Size	B		C		Max. Rec. Load		Wt. Each	
								lbs.	kN	lbs.	kg
3/8	2	(50)	(2) #16 x 2	3 1/4	(82.55)	1 1/4	(31.75)	400	(1.78)	.11	(.05)
3/8	4	(100)	1/2 X 2 1/2	3 1/4	(82.55)	1 1/4	(31.75)	730	(3.25)	.11	(.05)
1/2	8	(200)	5/8 X 3	2 3/4	(69.85)	1 3/16	(30.16)	1350	(6.01)	.15	(.07)



Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

FIG. 38

FORGED STEEL CLEVIS

Function: Designed for use as a convenient method of connecting hanger rods to pipe lugs, angles, etc. As a structural attachment it is most commonly used in conjunction with Fig. 935 welding lug.

Right-Hand Threads (**Fig. 38**) or Left-Hand Threads (**Fig. 38L**).

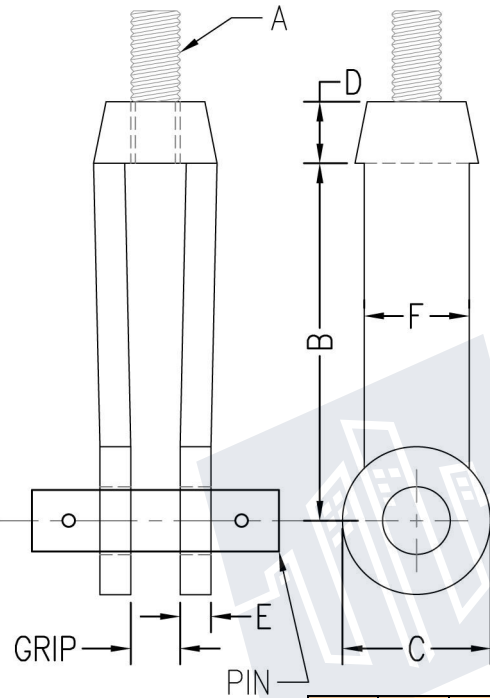
Material: Forged steel (Type 316 Stainless Steel upon request)

Finish: Plain or electro-galvanized (Hot dipped galvanized upon request)

Approvals: Complies with Federal Specifications A-A-1192A (Type 14) and Manufacturers' Standardization Society ANSI/MSS SP-58 (Type 14) which supersedes ANSI/MSS SP-69.

Ordering: Specify figure number, size number, rod size, with or without pin, and finish. If other than standard combination is required, specify size number, rod size, pin size and grip.

NOTE: Regularly furnished with pin and cotter pins, unless specified otherwise.



Size No.	Rod Size A	Pin Size		Grip		B		C		D	
2	3/8	1/2	(12.70)	1/2	(12.70)	3 5/8	(92.08)	1 1/2	(38.10)	5/8	(15.88)
2	1/2	5/8	(15.88)	1/2	(12.70)	3 5/8	(92.08)	1 1/2	(38.10)	5/8	(15.88)
2	5/8	3/4	(19.05)	5/8	(15.88)	3 5/8	(92.08)	1 1/2	(38.10)	5/8	(15.88)
2 1/2	3/4	7/8	(22.23)	3/4	(19.05)	5	(127.00)	2	(50.80)	7/8	(22.23)
2 1/2	7/8	1	(25.40)	7/8	(22.23)	5	(127.00)	2	(50.80)	7/8	(22.23)
3	1	1 1/8	(28.58)	1	(25.40)	5	(127.00)	3	(76.20)	1 5/16	(33.34)
3	1 1/4	1 3/8	(34.93)	1 1/4	(31.75)	5	(127.00)	3	(76.20)	1 5/16	(33.34)
3 1/2	1 1/2	1 5/8	(41.28)	1 1/2	(38.10)	6	(152.40)	3 1/2	(88.90)	1 5/8	(41.28)
4	1 3/4	1 7/8	(47.63)	1 1/2	(38.10)	6	(152.40)	4	(101.60)	1 3/4	(44.45)
5	2	2 1/4	(57.15)	2 1/2	(63.50)	7	(177.80)	5	(127.00)	2 1/4	(57.15)
6	2 1/4	2 1/2	(63.50)	2 1/2	(63.50)	8	(203.20)	6	(152.40)	2 3/4	(69.85)
6	2 1/2	2 3/4	(69.85)	2 1/2	(63.50)	8	(203.20)	6	(152.40)	2 3/4	(69.85)
7	2 3/4	3	(76.20)	2 1/2	(63.50)	8	(203.20)	7	(177.80)	3	(76.20)
7	3	3 1/4	(82.55)	2 1/2	(63.50)	9	(228.60)	7	(177.80)	3	(76.20)

Supports loads equal to the full limitation of the hanger rod.

Size No.	Rod Size A	E	F	Max Rec. Load				Wt. Each					
				650°F (343°C)		750°F (399°C)		w/o pin		with pin			
				lbs.	kN	lbs.	kN	lbs.	kg	lbs.	kg		
2	3/8	5/16	(7.94)	1 1/16	(26.99)	730	(3.25)	572	(2.54)	.9	(0.41)	1.0	(.45)
2	1/2	5/16	(7.94)	1 1/16	(26.99)	1350	(6.01)	1057	(4.70)	.7	(0.32)	.9	(.41)
2	5/8	5/16	(7.94)	1 1/16	(26.99)	2160	(9.61)	1692	(7.52)	.7	(0.32)	.9	(.41)
2 1/2	3/4	3/8	(9.53)	1 1/4	(31.75)	3230	(14.37)	2530	(11.25)	2.5	(1.13)	3.0	(1.36)
2 1/2	7/8	3/8	(9.53)	1 1/4	(31.75)	4480	(19.93)	3508	(15.61)	2.5	(1.13)	3.4	(1.54)
3	1	1/2	(12.70)	1 1/2	(38.10)	5900	(26.24)	4620	(20.55)	4.0	(1.81)	5.1	(2.31)
3	1 1/4	1/2	(12.70)	1 1/2	(38.10)	9500	(42.26)	7440	(33.09)	3.8	(1.72)	5.5	(2.49)
3 1/2	1 1/2	1/2	(12.70)	1 3/4	(44.45)	13800	(61.39)	10807	(48.07)	6.0	(2.72)	8.5	(3.86)
4	1 3/4	1/2	(12.70)	2	(50.80)	18600	(82.74)	14566	(64.79)	8.0	(3.63)	12.9	(5.85)
5	2	5/8	(15.88)	2 1/2	(63.50)	24600	(109.43)	19265	(85.70)	16.0	(7.26)	23.3	(10.57)
6	2 1/4	3/4	(19.05)	3	(76.20)	32300	(143.68)	25295	(112.52)	26.0	(11.79)	35.1	(15.92)
6	2 1/2	3/4	(19.05)	3	(76.20)	39800	(177.04)	31169	(138.65)	25.5	(11.57)	36.0	(16.33)
7	2 3/4	7/8	(22.23)	3 1/2	(88.90)	49400	(219.74)	38687	(172.09)	36.0	(16.33)	50.0	(22.68)
7	3	7/8	(22.23)	3 1/2	(88.90)	60100	(267.34)	47066	(209.36)	35.0	(15.88)	51.5	(23.36)

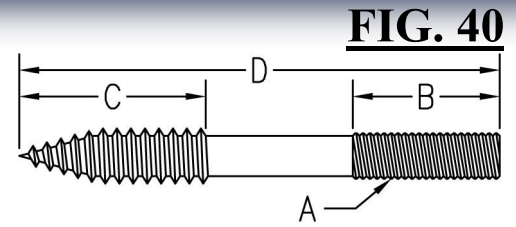
Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

THREADED ACCESSORIES



COACH SCREW ROD

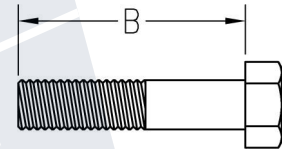
- Function:** Designed for use as a vertical hanger attachment to wood structures.
- Material:** Carbon steel
- Finish:** Plain or electro-galvanized
- Ordering:** Specify figure number, rod size, length (D), and finish.



Rod Size A	Minimum Length				Max. Rec Load		Wt. Each									
	Machine B		Coach C		lbs.	kN	Length D									
							4 (101.6)		6 (152.4)		8 (203.2)		10 (254.0)		12 (304.8)	
						lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	
3/8	2	(50.80)	2	(50.80)	390	(1.73)	.12	(0.05)	.19	(0.09)	.25	(0.11)	.31	(0.14)	.37	(0.17)
1/2	2	(50.80)	2 1/2	(63.50)	640	(2.85)	.22	(0.10)	.34	(0.15)	.44	(0.20)	.56	(0.25)	.67	(0.30)

HEX HEAD BOLT

- Function:** Designed for use as a fastening device.
- Material:** Carbon steel (Type 304 or 316 Stainless Steel upon request)
- Finish:** Plain or electro-galvanized (Hot dipped galvanized upon request)
- Ordering:** Specify figure number, diameter, length (B), material, and finish. If nuts are required, refer to Fig. 110 or 110H.



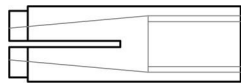
NOTE: Regularly furnished without nut.

Length B		Wt. Each							
		5/8" Dia.		3/4" Dia.		7/8" Dia.		1" Dia.	
		lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg
2	(50.80)	.23	(0.10)	.35	(0.16)	--	--	--	--
2 1/4	(57.15)	.25	(0.11)	.39	(0.18)	--	--	--	--
2 1/2	(63.50)	.27	(0.12)	.42	(0.19)	.60	(0.27)	--	--
2 3/4	(69.85)	.29	(0.13)	.45	(0.20)	.64	(0.29)	.85	(0.39)
3	(76.20)	.32	(0.15)	.48	(0.22)	.68	(0.31)	.92	(0.42)
3 1/4	(82.55)	.34	(0.15)	.51	(0.23)	.72	(0.33)	.94	(0.43)
3 1/2	(88.90)	.36	(0.16)	.54	(0.24)	.76	(0.34)	.96	(0.44)
3 3/4	(95.25)	.38	(0.17)	.57	(0.26)	.80	(0.36)	1.10	(0.50)
4	(101.60)	.40	(0.18)	.60	(0.27)	.85	(0.39)	1.11	(0.50)

FIG. 47

CONCRETE ANCHORS

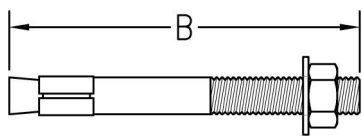
Fig. 47S
STEEL DROP-IN



Function: Designed to be inserted into a pre-drilled hole and set into place by means of a setting tool.
Material: Carbon steel
Finish: Electro-galvanized
Ordering: Specify figure number and rod size.

Rod Size	Hole Size		Anchor Length		Thread Length		Wt. Each	
		(mm)		(mm)		(mm)	lbs.	kg
3/8	1/2	(12.70)	1 9/16	(39.69)	5/8	(15.88)	.07	(.03)
1/2	5/8	(15.88)	2	(50.80)	3/4	(19.05)	.13	(.06)
5/8	3/4	(19.05)	2 1/2	(63.50)	1	(25.40)	.28	(.13)

Fig. 47W
WEDGE

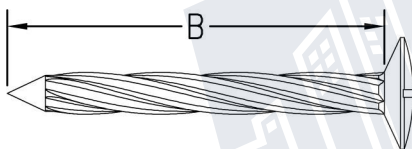


Function: Designed to be driven into a pre-drilled hole. The expansion of the case is controlled by the tightening of the nut, this eliminates the need for an exact hole size. Useful in applications where a high resistance to vibratory loads is desired.
Material: Carbon steel
Finish: Electro-galvanized
Ordering: Specify figure number, length (B), and rod size.

Rod Size	Thread Length		Minimum Embedment		Wt. Each	
		(mm)		(mm)	lbs.	kg
3/8 x B	1 1/8	(28.58)	1 5/8	(41.28)	.03	(.01)
1/2 x B	1 1/4	(31.75)	2 1/4	(57.15)	.06	(.03)
5/8 x B	1 1/2	(38.10)	2 3/4	(69.85)	.11	(.05)

FIG. 48

WOOD DRIVE SCREW



Function: Designed for use as a fastening device to wood structures.
Material: Carbon steel
Finish: Plain or electro-galvanized
Ordering: Specify figure number, size number, length (B), and finish.

Size No.	Length B		Wt. Each	
		(mm)	lbs.	kg
14	1 1/2	(38.10)	.016	(.007)
16	2	(50.80)	.025	(.011)

THREADED ACCESSORIES



EYE RODS

FIG. 50 - 55L

Function: Designed for use in hanger assemblies. The welded design allows the eye to develop the full strength of the rod.

Right-Hand Threads (**Fig. 50 & 55**) or Left-Hand Threads (**Fig. 50L & 55L**).

Material: Carbon steel (Type 304 or 316 Stainless Steel upon request)

Finish: Plain or electro-galvanized (Hot dipped galvanized upon request)

Ordering: Specify figure number, length (D), rod size, material, and finish.

Fig. 50 & 50L
EYE ROD

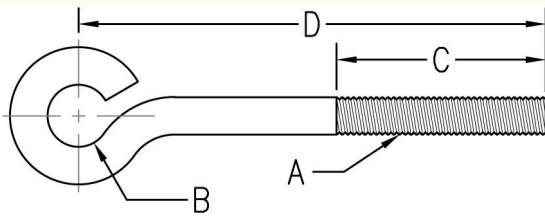
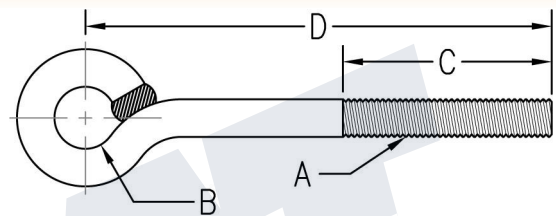


Fig. 55 & 55L
WELDED EYE ROD



Rod Size A	B		Thread Length C		Max. Rec. Load	
					650°F (343°C)	
					lbs.	kN
3/8	5/8	(15.88)	2 1/2	(63.50)	240	(1.07)
1/2	3/4	(19.05)	2 1/2	(63.50)	440	(1.96)
5/8	7/8	(22.23)	2 1/2	(63.50)	705	(3.14)
3/4	1	(25.40)	3	(76.20)	1050	(4.67)
7/8	1 1/8	(28.58)	3 1/2	(88.90)	1470	(6.54)
1	1 1/4	(31.75)	4	(101.60)	1940	(8.63)

Rod Size A	B		Thread Length C		Max. Rec. Load			
					650°F (343°C)		750°F (399°C)	
					lbs.	kN	lbs.	kN
3/8	5/8	(15.88)	2 1/2	(63.50)	730	(3.25)	572	(2.54)
1/2	3/4	(19.05)	2 1/2	(63.50)	1350	(6.01)	1057	(4.70)
5/8	7/8	(22.23)	2 1/2	(63.50)	2160	(9.61)	1692	(7.52)
3/4	1	(25.40)	3	(76.20)	3230	(14.37)	2530	(11.25)
7/8	1 1/8	(28.58)	3 1/2	(88.90)	4480	(19.93)	3508	(15.61)
1	1 1/4	(31.75)	4	(101.60)	5900	(26.24)	4620	(20.55)

Rod Size A	Wt. Each													
	Length D													
	8 (203.2)		10 (254.0)		12 (304.8)		14 (355.6)		18 (457.2)		24 (609.6)		30 (762.0)	
	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg
3/8	.32	(0.15)	.38	(0.17)	.44	(0.20)	.50	(0.23)	.63	(0.29)	.80	(0.36)	1.00	(0.45)
1/2	.60	(0.27)	.70	(0.32)	.82	(0.37)	.94	(0.43)	1.16	(0.53)	1.50	(0.68)	1.83	(0.83)
5/8	.97	(0.44)	1.14	(0.52)	1.31	(0.59)	1.49	(0.68)	1.84	(0.83)	2.36	(1.07)	2.88	(1.31)
3/4	1.44	(0.65)	1.68	(0.76)	1.94	(0.88)	2.19	(0.99)	2.68	(1.22)	3.44	(1.56)	4.19	(1.90)
7/8	2.04	(0.93)	2.32	(1.05)	2.68	(1.22)	3.02	(1.37)	3.73	(1.69)	4.72	(2.14)	5.74	(2.60)
1	2.67	(1.21)	3.11	(1.41)	3.56	(1.61)	4.00	(1.81)	4.89	(2.22)	6.78	(3.08)	8.18	(3.71)

Rod Size A	Wt. Each													
	Length D													
	36 (914.4)		42 (1066.8)		48 (1219.2)		54 (1371.6)		60 (1524.0)		66 (1676.4)		72 (1828.8)	
	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg
3/8	1.18	(0.54)	1.39	(0.63)	1.58	(0.72)	1.76	(0.80)	1.95	(0.88)	2.14	(0.97)	2.33	(1.06)
1/2	2.17	(0.98)	2.49	(1.13)	2.83	(1.28)	3.16	(1.43)	3.49	(1.58)	3.83	(1.74)	4.06	(1.84)
5/8	3.40	(1.54)	3.92	(1.78)	4.44	(2.01)	4.96	(2.25)	5.48	(2.49)	6.00	(2.72)	6.52	(2.96)
3/4	4.94	(2.24)	5.70	(2.59)	6.45	(2.93)	7.20	(3.27)	7.95	(3.61)	8.70	(3.95)	9.45	(4.29)
7/8	6.76	(3.07)	7.81	(3.54)	8.83	(4.01)	9.85	(4.47)	10.87	(4.93)	11.89	(5.39)	12.91	(5.86)
1	8.89	(4.03)	10.48	(4.75)	11.87	(5.38)	13.19	(5.98)	14.51	(6.58)	15.91	(7.22)	17.25	(7.82)

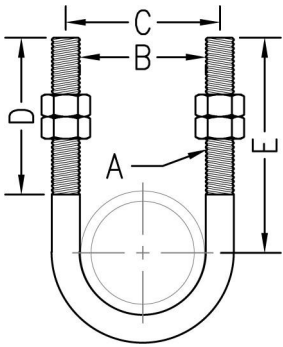
Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

THREADED ACCESSORIES
 CPVC STRAPS
 BAND HANGERS
 BEAM CLAMPS
 CLEVIS HANGERS
 PIPE ROLLER SUPPORTS
 SPLIT RING HANGERS
 PIPE CLAMPS
 CENTER LOAD BEAM CLAMPS
 PIPE SHIELDS, INSULATION, & SADDLES
 PIPE GUIDES & SLIDES
 WALL BRACKETS
 PIPE SUPPORTS
 STRUCTURAL ATTACHMENTS
 SEISMIC BRACING

THREADED ACCESSORIES

FIG. 90, 91, 93, 94, & 90S

STANDARD U-BOLT



Function: Designed for use as a support, anchor, or guide for various types of pipe. The PVC coating on Fig. 93 protects the surface of the pipe from contact with the metal surface of the U-Bolt.

Material: Carbon steel or Type 304 & 316 Stainless Steel (**Fig. 94**)

Finish: Plain (**Fig. 90**), Electro-Galvanized (**Fig. 91**), or PVC (**Fig. 93**) (Hot dipped galvanized upon request)

Approvals: Complies with Federal Specifications A-A-1192A (Type 24) and Manufacturers' Standardization Society ANSI/MSS SP-58 (Type 24) which supersedes ANSI/MSS SP-69.

Ordering: Specify figure number, pipe size, material, and finish.

NOTE: Regularly furnished with nuts.

Pipe Size		Rod Size A	B		C		D		Tangent E		Max. Rec. Load				Wt. Each	
											650°F (343°C)		750°F (399°C)		lbs.	kg
											lbs.	kN	lbs.	kN		
1/2	(15)	1/4	15/16	(23.81)	1 3/16	(30.16)	2 3/8	(60.33)	2 3/4	(69.85)	580	(2.58)	454	(2.02)	.11	(.05)
3/4	(20)	1/4	1 1/8	(28.58)	1 3/8	(34.93)	2 3/8	(60.33)	2 3/4	(69.85)	580	(2.58)	454	(2.02)	.12	(.05)
1	(25)	1/4	1 3/8	(34.93)	1 5/8	(41.28)	2 3/8	(60.33)	2 3/4	(69.85)	580	(2.58)	454	(2.02)	.12	(.05)
1 1/4	(32)	3/8	1 11/16	(42.86)	2 1/16	(52.39)	2 3/8	(60.33)	2 7/8	(73.03)	1460	(6.49)	1143	(5.09)	.28	(.13)
1 1/2	(40)	3/8	2	(50.80)	2 3/8	(60.33)	2 1/2	(63.50)	3	(76.20)	1460	(6.49)	1143	(5.09)	.30	(.14)
2	(50)	3/8	2 7/16	(61.91)	2 13/16	(71.44)	2 1/2	(63.50)	3 1/4	(82.55)	1460	(6.49)	1143	(5.09)	.33	(.15)
2 1/2	(65)	1/2	2 15/16	(74.61)	3 7/16	(87.31)	3	(76.20)	3 3/4	(95.25)	2700	(12.01)	2114	(9.41)	.73	(.33)
3	(80)	1/2	3 9/16	(90.49)	4 1/16	(103.19)	3	(76.20)	4	(101.60)	2700	(12.01)	2114	(9.41)	.78	(.35)
3 1/2	(90)	1/2	4 1/16	(103.19)	4 9/16	(115.89)	3	(76.20)	4 1/4	(107.95)	2700	(12.01)	2114	(9.41)	.84	(.38)
4	(100)	1/2	4 9/16	(115.89)	5 1/16	(128.59)	3	(76.20)	4 1/2	(114.30)	2700	(12.01)	2114	(9.41)	.90	(.41)
5	(125)	1/2	5 5/8	(142.88)	6 1/8	(155.58)	3	(76.20)	5	(127.00)	2700	(12.01)	2114	(9.41)	1.01	(.46)
6	(150)	5/8	6 3/4	(171.45)	7 3/8	(187.33)	3 3/4	(95.25)	6 1/8	(155.58)	4320	(19.22)	3383	(15.05)	2.00	(.91)
8	(200)	5/8	8 3/4	(222.25)	9 3/8	(238.13)	3 3/4	(95.25)	7 1/8	(180.98)	4320	(19.22)	3383	(15.05)	2.33	(1.06)
10	(250)	3/4	10 7/8	(276.23)	11 5/8	(295.28)	4	(101.60)	8 3/8	(212.73)	6460	(28.74)	5059	(22.50)	4.91	(2.23)
12	(300)	7/8	12 7/8	(327.03)	13 3/4	(349.25)	4 1/4	(107.95)	9 5/8	(244.48)	8960	(39.86)	7017	(31.21)	7.73	(3.51)
14	(350)	7/8	14 1/8	(358.78)	15	(381.00)	4 1/4	(107.95)	10 1/4	(260.35)	8960	(39.86)	7017	(31.21)	8.30	(3.76)
16	(400)	7/8	16 1/8	(409.58)	17	(431.80)	4 1/4	(107.95)	11 1/4	(285.75)	8960	(39.86)	7017	(31.21)	9.20	(4.17)
18	(450)	1	18 1/8	(460.38)	19 1/8	(485.78)	4 3/4	(120.65)	12 5/8	(320.68)	11800	(52.49)	9241	(41.11)	13.5	(6.12)
20	(500)	1	20 1/8	(511.18)	21 1/8	(536.58)	4 3/4	(120.65)	13 5/8	(346.08)	11800	(52.49)	9241	(41.11)	14.6	(6.62)
24	(600)	1	24 1/8	(612.78)	25 1/8	(638.18)	4 3/4	(120.65)	15 5/8	(396.88)	11800	(52.49)	9241	(41.11)	16.9	(7.67)
30	(750)	1	30 1/8	(765.18)	31 1/8	(790.58)	4 3/4	(120.65)	18 5/8	(473.08)	11800	(52.49)	9241	(41.11)	19.1	(8.66)
36	(900)	1	36 1/8	(917.58)	37 1/8	(942.98)	4 3/4	(120.65)	21 5/8	(549.28)	11800	(52.49)	9241	(41.11)	23.2	(10.52)

Fig. 90S
SPECIAL U-BOLT

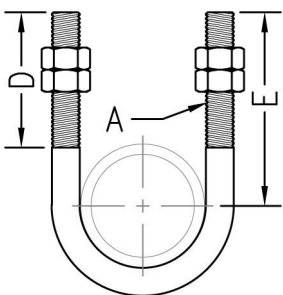


Fig. 90S Special U-Bolts are available upon request. Please specify:

- Figure Number
- Pipe Size
- Rod Size "A"
- Length of Threads "D"
- Tangent "E"
- Material
- Finish

Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

THREADED ACCESSORIES

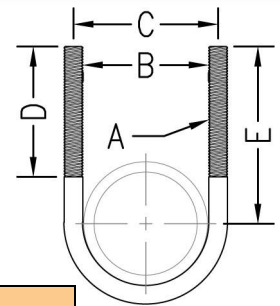


LIGHT DUTY U-BOLT

- Function:** Designed for use as a support, anchor, or guide for various types of pipe in light duty applications.
- Material:** Carbon steel (Type 304 or 316 Stainless Steel upon request)
- Finish:** Plain or electro-galvanized (Hot dipped galvanized upon request)
- Ordering:** Specify figure number, pipe size, material, and finish. If nuts are required, order Fig. 110 separately.

NOTE: Regularly furnished without nuts unless specified otherwise.

FIG. 95



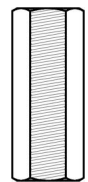
Pipe Size		Rod Size A	B		C		D		Tangent E		Max. Rec. Load		Wt. Each	
											lbs.	kN	lbs.	kg
1/2	(15)	1/4	15/16	(23.81)	13/16	(30.16)	13/4	(44.45)	115/16	(49.21)	580	(2.58)	.06	(0.03)
3/4	(20)	1/4	1 1/8	(28.58)	1 3/8	(34.93)	1 3/4	(44.45)	2 1/16	(52.39)	580	(2.58)	.07	(0.03)
1	(25)	1/4	1 3/8	(34.93)	1 5/8	(41.28)	1 3/4	(44.45)	2 3/16	(55.56)	580	(2.58)	.07	(0.03)
1 1/4	(32)	1/4	1 11/16	(42.86)	1 15/16	(49.21)	1 3/4	(44.45)	2 3/8	(60.33)	580	(2.58)	.08	(0.04)
1 1/2	(40)	1/4	2	(50.80)	2 1/4	(57.15)	1 3/4	(44.45)	2 7/16	(61.91)	580	(2.58)	.09	(0.04)
2	(50)	1/4	2 7/16	(61.91)	2 11/16	(68.26)	1 3/4	(44.45)	2 11/16	(68.26)	580	(2.58)	.10	(0.05)
2 1/2	(65)	3/8	2 5/16	(74.61)	3 5/16	(84.14)	2	(50.80)	3 1/16	(77.79)	1460	(6.49)	.28	(0.13)
3	(80)	3/8	3 9/16	(90.49)	3 15/16	(100.01)	2	(50.80)	3 3/8	(85.73)	1460	(6.49)	.31	(0.14)
3 1/2	(90)	3/8	4 1/16	(103.19)	4 7/16	(112.71)	2	(50.80)	3 5/8	(92.08)	1460	(6.49)	.35	(0.16)
4	(100)	3/8	4 9/16	(115.89)	4 15/16	(125.41)	2	(50.80)	3 7/8	(98.43)	1460	(6.49)	.38	(0.17)
5	(125)	3/8	5 5/8	(142.88)	6	(152.40)	2 1/4	(57.15)	4 9/16	(115.89)	1460	(6.49)	.45	(0.20)
6	(150)	1/2	6 3/4	(171.45)	7 1/4	(184.15)	2 1/4	(57.15)	5 1/16	(128.59)	2700	(12.01)	.95	(0.43)
8	(200)	1/2	8 3/4	(222.25)	9 1/4	(234.95)	2 1/4	(57.15)	6 1/16	(153.99)	2700	(12.01)	1.20	(0.54)
10	(250)	5/8	10 7/8	(276.23)	11 1/2	(292.10)	2 1/2	(63.50)	7 1/4	(184.15)	4320	(19.22)	2.30	(1.04)

STANDARD ROD COUPLING

FIG. 100

- Function:** Designed to provide a means of connecting two lengths of threaded rod with equal diameters.
- Material:** Carbon steel (Type 304 or 316 Stainless Steel upon request)
- Finish:** Plain or electro-galvanized
- Ordering:** Specify figure number, rod size, material, and finish.

Rod Size	Length		Hex Width		Max. Rec. Load		Wt. Each	
	lbs.	mm	lbs.	mm	lbs.	kN	lbs.	kg
1/4	7/8	(22.23)	3/8	(9.53)	240	(1.07)	.06	(0.03)
3/8	1 3/4	(44.45)	5/8	(15.88)	730	(3.25)	.11	(0.05)
1/2	1 3/4	(44.45)	1 1/16	(17.46)	1350	(6.01)	.11	(0.05)
5/8	2 1/8	(53.98)	1 3/16	(20.64)	2160	(9.61)	.17	(0.08)
3/4	2 1/4	(31.75)	1	(25.40)	3230	(14.37)	.28	(0.13)
7/8	2 1/2	(63.50)	1 1/4	(31.75)	4480	(19.93)	.56	(0.25)
1	2 3/4	(69.85)	1 3/8	(34.93)	5900	(26.24)	.72	(0.33)

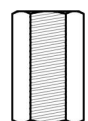


SHORT PATTERN ROD COUPLING

FIG. 104

- Function:** Designed to provide a means of connecting two lengths of threaded rod with equal diameters.
- Material:** Carbon steel
- Finish:** Plain or electro-galvanized
- Ordering:** Specify figure number, rod size, and finish.

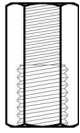
Rod Size	Length		Hex Width		Max. Rec. Load		Wt. Each	
	lbs.	mm	lbs.	mm	lbs.	kN	lbs.	kg
3/8	1 1/8	(28.58)	1/2	(12.70)	730	(3.25)	.04	(0.02)
1/2	1 1/4	(31.75)	5/8	(15.88)	1350	(6.01)	.06	(0.03)



Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

FIG. 105

REDUCING ROD COUPLING



Function: Designed to provide a means of connecting two lengths of threaded rod with different diameters.

Material: Carbon steel

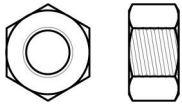
Finish: Plain or electro-galvanized

Ordering: Specify figure number, rod size, and finish.

Rod Size	Length		Hex Width		Max. Rec. Load		Wt. Each	
					lbs.	kN	lbs.	kg
3/8 x 1/4	1	(25.40)	1/2	(12.70)	240	(1.07)	.04	(0.02)
1/2 x 3/8	1 1/4	(31.75)	5/8	(15.88)	730	(3.25)	.07	(0.03)
5/8 x 1/2	1 1/4	(31.75)	13/16	(20.64)	1350	(6.01)	.14	(0.06)
3/4 x 5/8	1 1/2	(38.10)	1	(25.40)	2160	(9.61)	.13	(0.06)
7/8 x 3/4	1 3/4	(44.45)	1 1/4	(31.75)	3230	(14.37)	.26	(0.12)

FIG. 110 & 110H

HEX NUT



Function: Designed for use as a fastening device.

Material: Carbon steel (Type 304 or 316 Stainless Steel upon request)

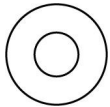
Finish: Plain or electro-galvanized (Hot dipped galvanized upon request)

Ordering: Specify figure number, rod size, material, and finish.
Standard Hex Nut (**Fig. 110**) or Heavy Hex Nut (**Fig. 110H**).

Rod Size	Wt. Each																					
	1/4		5/16		3/8		1/2		5/8		3/4		7/8		1		1 1/8		1 1/4		1 1/2	
	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg	lbs.	kg
Fig. 110	.01	(.01)	.01	(.01)	.02	(.01)	.04	(.02)	.07	(.03)	.12	(.05)	.19	(.09)	.28	(.13)	.40	(.18)	.54	(.24)	.94	(.43)
Fig. 110H	--	--	--	--	.03	(.01)	.07	(.03)	.12	(.05)	.19	(.09)	.30	(.14)	.43	(.20)	.59	(.27)	.79	(.36)	1.31	(.59)

FIG. 130

FLAT WASHER



Function: Designed to provide a greater bearing surface diameter.

Material: Carbon steel (Type 304 or 316 Stainless Steel upon request)

Finish: Plain or electro-galvanized (Hot dipped galvanized upon request)

Ordering: Specify figure number, rod size, material, and finish.

Rod Size	1/4		3/8		1/2		5/8		3/4		7/8		1		1 1/8		1 1/4		1 1/2	
	I.D.	O.D.	I.D.	O.D.	I.D.	O.D.	I.D.	O.D.	I.D.	O.D.	I.D.	O.D.	I.D.	O.D.	I.D.	O.D.	I.D.	O.D.	I.D.	O.D.
I.D.	5/16 (7.94)	7/16 (11.11)	9/16 (14.29)	11/16 (17.46)	13/16 (20.64)	15/16 (23.81)	1 1/16 (26.99)	1 1/4 (31.75)	1 3/8 (34.93)	1 5/8 (41.28)										
O.D.	3/4 (19.05)	1 (25.40)	1 3/8 (34.93)	1 3/4 (44.45)	2 (50.80)	2 1/4 (57.15)	2 1/2 (63.50)	2 3/4 (69.85)	3 (76.20)	3 1/2 (88.90)										
Wt. Each	lbs.	.01	.02	.04	.08	.11	.15	.19	.22	.26	.38									
	kg	(.01)	(.01)	(.02)	(.04)	(.05)	(.07)	(.09)	(.10)	(.12)	(.17)									

FIG. 134

LOCK WASHER



Function: Designed to prevent threaded fasteners from un-threading over time.

Material: Carbon steel (Type 304 or 316 Stainless Steel upon request)

Finish: Plain or electro-galvanized (Hot dipped galvanized upon request)

Ordering: Specify figure number, rod size, material, and finish.

Rod Size	I.D.		O.D.		Wt. Each	
	lbs.	kg	lbs.	kg	lbs.	kg
3/8	7/16 (11.11)	11/16 (17.46)	.007	(.003)		
1/2	9/16 (14.29)	7/8 (22.23)	.015	(.007)		
5/8	11/16 (17.46)	11/16 (26.99)	.026	(.012)		
3/4	13/16 (20.64)	1 1/4 (31.75)	.043	(.020)		

Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.

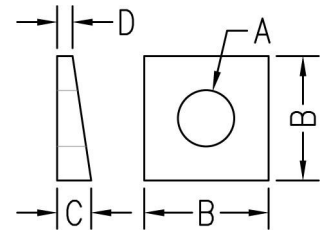
THREADED ACCESSORIES



BEVEL WASHER

- Function:** Designed to be used on a tapered surface to permit the fastening of a bolt at a right angle.
- Material:** Malleable iron
- Finish:** Plain or electro-galvanized
- Ordering:** Specify figure number, rod size, and finish.

FIG. 135

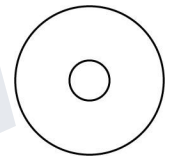


Rod Size	B		C		D		Wt. Each	
	in.	(mm)	in.	(mm)	in.	(mm)	lbs.	kg
3/8	1 1/4	(31.75)	1 1/32	(8.73)	5/32	(3.97)	.09	(.04)
1/2	1 1/4	(31.75)	1 1/32	(8.73)	5/32	(3.97)	.09	(.04)
5/8	1 3/4	(44.45)	1 3/32	(10.32)	5/32	(3.97)	.14	(.06)
3/4	1 1/2	(38.10)	1 5/32	(11.91)	7/32	(5.56)	.16	(.07)
7/8	2	(50.80)	9/16	(14.29)	7/32	(5.56)	.33	(.15)

FENDER WASHER

- Function:** Designed to provide a greater bearing surface diameter.
- Material:** Carbon steel
- Finish:** Electro-galvanized
- Ordering:** Specify figure number and rod size.

FIG. 136

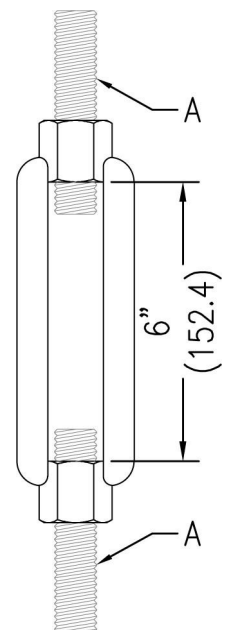


Rod Size	I.D.		O.D.		Wt. Each	
	in.	(mm)	in.	(mm)	lbs.	kg
3/8	1 3/32	(10.32)	1 1/2	(38.10)	.03	(.01)
1/2	1 7/32	(13.49)	2	(50.80)	.03	(.01)

TURNBUCKLE

- Function:** Designed for use as a hanger rod connection on heavy loads when an adjustment of up to 6 (152.4) inches is required.
- Material:** Forged steel (Type 316 Stainless Steel upon request)
- Finish:** Plain or electro-galvanized (Hot dipped galvanized upon request)
- Approvals:** Complies with Federal Specification A-A-1192A (Type 13) and Manufacturers' Standardization Society ANSI/MSS SP-58 (Type 13) which supersedes ANSI/MSS SP-69.
- Ordering:** Specify figure number, rod size, and finish.

FIG. 960



NOTE: Openings of 3" (76.2), 9" (228.6) and 12" (304.8) are available upon request.

Rod Size A	Max. Rec. Load				Wt. Each	
	650°F (343°C)		750°F (399°C)		lbs.	kg
	lbs.	kN	lbs.	kN		
3/8	730	(3.25)	572	(2.54)	.50	(.23)
1/2	1350	(6.01)	1057	(4.70)	.75	(.34)
5/8	2160	(9.61)	1692	(7.52)	1.12	(.51)
3/4	3230	(14.37)	2530	(11.25)	1.75	(.79)
7/8	4480	(19.93)	3508	(15.61)	1.83	(.83)
1	5900	(26.24)	4620	(20.55)	2.60	(1.18)
1 1/8	7450	(33.14)	5834	(25.95)	3.68	(1.67)
1 1/4	9500	(42.26)	7440	(33.09)	4.75	(2.15)
1 1/2	13800	(61.39)	10807	(48.07)	6.25	(2.83)

Unless otherwise specified, all dimensions on drawings and in charts are in inches and dimensions shown in parentheses are in millimeters.